

**MATERIAL SAFETY DATA SHEET**

N/A= Not Applicable

Prepared by: Regulatory Affairs Dept.

(Prepared According to 29 CFR 1910.1200)

Effective Date: 11/11 Revision: n/a

**SECTION 1-PRODUCT IDENTIFICATION AND SUPPLIER INFORMATION**

**Manufacturer's Name:**  
Ridgway Industries, Inc.  
**Manufacturer's Address:**  
P.O. Box 660 Darby PA 19023  
**Manufacturer's Phone #:** (800) 479 9548

**Product Name:** Orange-All  
**Generic Name:** All Natural Citrus Solvent  
**Chemical Family:** D-limonene/Detergent Blend  
**Formula:** proprietary

**Supplier's Name:**  
**Supplier's Address:**  
**Supplier's Phone #:**

**SECTION 2-INGREDIENT INFORMATION**

CHEMICAL NAME	CAS NO.	WT. %	PEL	TWA-TLV	STEL-TLV
Water	7732-18-5	to			100
Citrus Terpenes (d-Limonene)	5989-27-5	70 to 80			
Coconut Diethanolamide	8051-30-7	5 to 10			
Nonionic Surfactant	9016-45-9	5 to 10			
Dye	N/A	0 to 5			

**SECTION 3-PHYSICAL DATA**

**Boiling Point (°F):** 335 F. **Initial Specific Gravity:** .855  
**Vapor Pressure:** 1.2 mm Hg @ 68 F. **Vapor Density (Air=1):** >1  
**% Volatile:** 90+ **pH:** 12.0 – 12.5  
**Solubility in Water:** Emulsifies **Evaporation Rate (Water=1):** <1  
**VOC Content Information:** % VOC = 78.0 5.6 lb/gal 671.1 gm/l  
**Physical Description:** Thin orange liquid with pleasant odor.

**SECTION 4-FIRE AND EXPLOSION HAZARD DATA**

**Flash Point (Method Used):** 108 F. (TCC)  
**Upper Explosion Limit:** 6.0 **Lower Explosion Limit:** 1.0  
**Extinguishing Media:** Foam, CO<sub>2</sub>, or Dry Chemical  
**Special Firefighting Procedures:** Do Not Use Water.  
**Unusual Fire and Explosion Hazards:** Drums heated by fire can explode.

**SECTION 5-REACTIVITY DATA**

**Stability:** Stable **Hazardous Polymerization:** None  
**Hazards Decomposition Products:** Carbon monoxide possible if burned. **Incompatibility (Materials to Avoid):** None known.

**SECTION 6-STORAGE AND HANDLING INFORMATION**

Combustible liquid – Avoid contact with heat, spark or open flame. Keep out of reach of children. For use by trained personnel only. Keep container closed during storage. For institutional and industrial use only. Avoid contact with eyes, skin and clothing. Wear rubber gloves and protective eyewear when handling concentrate or diluted product. Avoid breathing of vapors. Use in well-ventilated area.

**SECTION 7-HEALTH HAZARDS AND FIRST AID**

**Effects of Overexposure:**  
**Skin:** Defatting to skin with prolonged or repeated contact. May lead to dryness and irritation.  
**Eyes:** Eye irritant. May cause redness, burning, or tearing.  
**Inhalation:** Vapors and mists may be irritating to mucous membranes in the nose, throat, and lungs.  
**Ingestion:** May be irritating to the mouth, throat, and gastrointestinal system.  
**First Aid Procedures:**  
**Skin:** Flush with water. Seek medical attention if irritation persists.  
**Eyes:** Flush with large quantities of water, holding eyelids open. Seek medical attention if irritation persists.  
**Inhalation:** Get to fresh air. Seek medical attention if irritation persists.  
**Ingestion:** Do not induce vomiting. Drink large quantities of water. Seek medical attention immediately.

**SECTION 8-SPECIAL PROTECTION INFORMATION**

**Respiratory Protection:** Use in well-ventilated area.  
**Ventilation Requirements:** Provide local exhaust to keep TLV of Section 2 ingredients below acceptable limit.  
**Protective Gloves:** Chemical resistant rubber or neoprene.  
**Eye Protection:** Safety glasses or chemical splash goggles.  
**Other Protective Equipment:** Eyewash station nearby.

**SECTION 9-SPILL OR LEAK PROCEDURES**

**Steps to be taken in Case Material is Released or Spilled:** Extinguish all ignition sources and ventilate area well. Floors will become slippery. Avoid walking in product. Keep unessential personnel away. Mop up or otherwise absorb and hold disposal. Avoid discharge to sewer or open waterways.  
**Waste Disposal Method:** Any method in accordance with local, state and federal laws. Best method is to recycle or reuse for intended purpose. If discarded, this material and containers should be treated as hazardous waste based on the characteristic of ignitability as defined under federal RCRA regulations (40 CFR 261). Consult local authorities for disposal in public sewer. Do not dispose of into storm drain, stream, river or to ground. Rinse container thoroughly before discarding in trash.

**SECTION 10-REGULATORY INFORMATION**

**SARA Title III - Section 311/312 -Hazard Categories:**  
Yes - Fire Hazard  
No - Sudden Release of Pressure Hazard  
No - Reactivity Hazard  
Yes - Immediate (acute) Health Hazard  
No - Delayed (chronic) Health Hazard

**Shipping Information:**  
FOR CONTAINERS > 1 Gallon : Cleaning Compound  
FOR 1 GALLON CONTAINERS : Cleaning Compound  
FOR CONTAINERS < 1 GALLON : Cleaning Compound

**HMIS Hazardous Materials Identification System**

<b>Health</b>	<b>2</b>
<b>Flammability</b>	<b>2</b>
<b>Reactivity</b>	<b>0</b>
<b>Personal Protection</b>	<b>B</b>

**FOR EMERGENCY MEDICAL OR TRANSPORT INFORMATION:** PERS @ 800-633-8253 (24 hours, 7 days per week)

This product contains the following toxic chemical(s) subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

CAS#	Chemical Name	Percent by Weight
	None	

This product contains the following chemical(s) which have been established to be either a carcinogen or suspected carcinogen.

CAS#	Chemical Name	Percent by Weight
	None	

**SECTION 11-OTHER INFORMATION**

This company cannot anticipate all conditions of handling and use of this product. Therefore, this company accepts no responsibility for results obtained by the application of this information, or the safety and suitability of our products either alone or in combination with other products. It is the responsibility of the user to provide a safe workplace, using the health and safety information contained herein as a guide. This company will accept no liability for damages or loss incurred from the improper handling and use of this product